美しさとやすらぎを創造する… Fujiwara

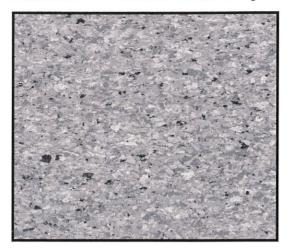


DANTEFLOOR

Granite like finish floor coating material

DANTE FLOOR Color Sample

No.601 Under Coat:Gray



No.604 Under Coat:Brown



No.602 Under Coat:Gray



No.605 Under Coat:Brown



No.603 Under Coat:Gray



No.606 Under Coat:Brown



Dante Floor Process of Application

1.Base surface

The base surface must be completely dry. Dust and clean the floor thoroughly.



Drying time 2hr over

2.Sealer coat

Apply sealer with a wool roller.

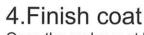


3. Under coat

Once the sealer has dried, apply Dante Floor Under coat uniformity.



Drying time 2hr over



Once the under coat has dried, apply Dante Floor Finish coat evenly with a mastic roller.



5.Patterning

Immediately press down and smooth out the surface with the Smoody for patterning.





6.Final cure

More than 24 hours must be cured after patterning.



- 1. For patterning, make sure to move the smoody in one direction, or the pattern may become irregular. Do not level strongly, or the pattern may shift and not achieve the desired finish.
- 2. The approximate interval between processes to allow for drying is two hours or more at 23°C with 65% humidity.

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Test Result

JIS A 6909(Coating materials for textured finishes of building)

Test items		Standards	Test results
Low temperature stability		Free of lump, separation or aggregation of composite.	Acceptable
Cracking resistance (initial stage)		No Cracking	Acceptable
Adhesion	Standard state	0.5N/mm ² over	1.7N/mm ²
Strangth	After dipping	0.3N/mm ² over	1.8N/mm ²
Resistance toward repeated exposure to warm and cold temperature		Test piece surfaces should be free from peeling, cracking, swelling, excessive color changing and luster worsening.	Acceptable
Washing resistance		No exposing of base board due to peeling or wearing.	Acceptable
Impact resistance		No cracking, excessive deformation or peeling.	Acceptable
Alkali resistance		No cracking, swelling, softening, peeling, elution and no excessive blurring or color changing as compared with surfaces not dipped.	Acceptable
Weather resistance		No cracking or peeling and color changing should be Gray scale No.3 at least.	Acceptable

JIS K 5400 5-9(Mechanical strength and wear-resistance of the paint film)

Test items	Standards	Test results
Wear-resistance	No lack of the pattern and remarkable abrasion.	Acceptable

Standard Specifications

Prosess	Material	Blending	Quantity (kg/m²)	Number of Coating	Interval(hour)		
					During process	Between processes	Final Coating
Sealer Coat	Sealer W	· -	0.15	1		Over 2	
Under Coat	Dante Floor Under Coat	=	0.3-0.35	1		Over 2	
Main Coat	Dante Floor Main Coat	-	0.5-0.6	1	Press with Smoody Immediately after applying main coat		Over 24

Package

Sealer W: 4kgs or 15kgs/can

Dante Floor Under Coat: 4kgs or 18kgs/can

Dante Floor Main Coat : 8kgs or 18kgs/can

Fujiwara Chemical Co.,Ltd.